Industry decarbonization The challenge of the best roadmap

November 2022



Supporting your decarbonization journey

Dealing with industry emissions represent a big stake towards the Net Zero target.
 And all industries are facing market, legislation or administrations new requirements...



 Low carbon energy solutions are multiple and most probably a combination of them will make the optimum solution for certain industry actors





Gt CO₂



The industrial customers are therefore now facing the need to respond to important and very complex questions, likely with multiple possible answers.

They face an important challenge in defining the "Best Possible Roadmap"



• ...

- When to invest?
- In what to invest?
- How to integrate the new investments with the current assets...or replace?
- Is the value chain of the solution mature enough?
- What is the level of robustness or resiliency of the different alternatives?



- Long term availability (quality and quantity) of raw materials & feedstocks. Market perspectives.
- Tech maturity and potential evolution (performance and pricing).
- ✓ Supply chain distress.
- Integration operational challenges. Renewable power intermittence management..
- ✓ CAPEX and OPEX. Evolution perspectives.
- ✓ CO_2 market Price evolution
- ✓ Regulatory frameworks
- ✓ Financing considerations



Need of a methodology to define the "best roadmap" of an industrial facility
Defining a credible and feasible decarbonization strategy ... which minimizes the impact on
current operations ... maximizes the net present value of the investment ... and allows the
achievement of decarbonization goals.



Decarbonization technologies screening



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Case study of an energy intensive industry process facility Alternatives comparison

Main emitting units	Energy Efficiency	Low Carbon Hydrogen	Carbon Capture
Raw materials	•		
Electric arc furnace	•	•	Ŷ
AOD converter		•	•
Ladle furnace			•
Preheating furnace	•	•	•
Annealing & pickling	•	•	•
Bell furnace	•	•	•
Bright annealing	•	•	Ŷ





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– + Going beyond the fence: clustering





– Key take-aways

- Preparing a decarbonization strategy for any industrial plant is already <u>a must</u>.
- A complete analysis (operational environmental, economical) of the different alternatives is required.
- There are already available technical solutions to many of the challenges, ready to be implemented in many of the industrial processes.
- The clustering of nearby industries can be a very relevant factor to reach targets.



The industry faces the challenge of how to change in an ambitious timeframe a system that was built over decades of long-term investment.





- About Técnicas Reunidas Highlights



• Our products and services

A broad product portfolio combined with a comprehensive service offering to meet decarbonization needs. We apply Técnicas Reunidas' capabilities and knowledge to the challenges of low-carbon energy.



