

Gamesa R&D value chain

TECHNOLOGICAL DEVELOPMENT PROJECTS (TDP)

- o Develop & mature technologies up to a system/subsystem model or prototype demonstration in a relevant environment (TRL 6)
- Prioritized by TD project selection (TDSELECT) process

PRODUCT DEVELOPMENT PROJECTS (PDP)

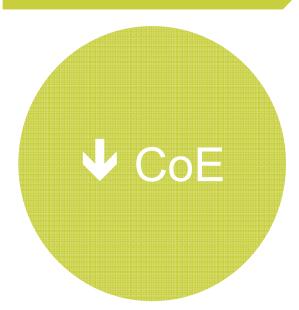
- o **WFS** (Wind Farm Systems)
- o **G5X** Wind turbine (850 kW nominal power)
- o **G8X** Wind turbine (2 MW nominal power)
- o **G10X** Wind turbine (4.5-4 MW nominal power)
- o **Offshore** Wind turbine
- o Others in the way....

C&I PROJECTS

Master worldwide manufacturing process

TECHNOLOGY MANAGEMENT

PRODUCT REACHES MARKET





CHANGE IN WIND ENERGY RED PARADICM

- Until now, wind energy R&D has been focused on a (progressively larger in MW) product consolidation.
- O Process were basically "workshop type", although this will continue to be the case for some years for those new process specifically for offshore (substructures, electric lines, etc.)
- Also, certain technological exhaustion is perceived (i.e. more sophisticated CFD's)
- o FOCUS MUST NOW BE PLACED IN PROCCESS R&D, SEEKING:
 - COST COMPETIVENESS
 - BETTER COMPETITIVE BARRIERS (THAN PRODUCT BASED ONLY).
- Wind energy sector must follow the path followed by other mass production sectors, such as the car industry, in terms of process automation, logistic supply chain, O&M, commissioning, etc.



Wind Energy cost reduction



Gamesa

WIND ENERGY R&D UNTIL 2009

PRODUCT HORIZONTAL TECHNOLOGIES: Rotor, control, loads, power electronics, etc.

PROCCESS HORIZONTAL TECH .: Little, mostly workshop type

ONSHORE SPECIFIC TECHNOLOGIES:
Complex terrain,
Split blade, etc.

OFFSHORE
SPECIFIC
TECHNOLOGIES
Substructures,
Marinization,
etc.

Area is indicative of R&D investment



WIND ENERGY R&D AFTER 2009

PRODUCT HORIZONTAL TECHNOLOGIES:

Rotor, control, light structures, grid connection, O&M oriented design

PROCCESS HORIZONTAL TECHNOLOGIES:

In-works: Automated manufacturing of components (blades, towers?) Ex-works: Supply Chain Management, transport, construction, O&M

ONSHORE SPECIFIC TECHNOLOGIES:
Noise, extreme conditions, etc.

OFFSHORE
SPECIFIC
TECHNOLOGIES
Substructures,
Health Monitoring,
etc.

Area is indicative of

R&D investment

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TECHNOLOGY DEVELOPMENT DESIGN DRIVERS (#1 level objectives)

PRODUCT & PROCESS COST REDUCTION

WINDFARM GRID INTEGRATION

WTG PERFORMANCE

AVAILABILITY (RELIABILITY, MAINTANABILITY)

↓CoE (#0 level objective) MATERIALS (ENABLER)

WTG COMPONENT EXCELLENCE

OFFSHORE TECHNOLOGIES

ONSHORE EXTREME CONDITIONS



BASIO REFERENCE

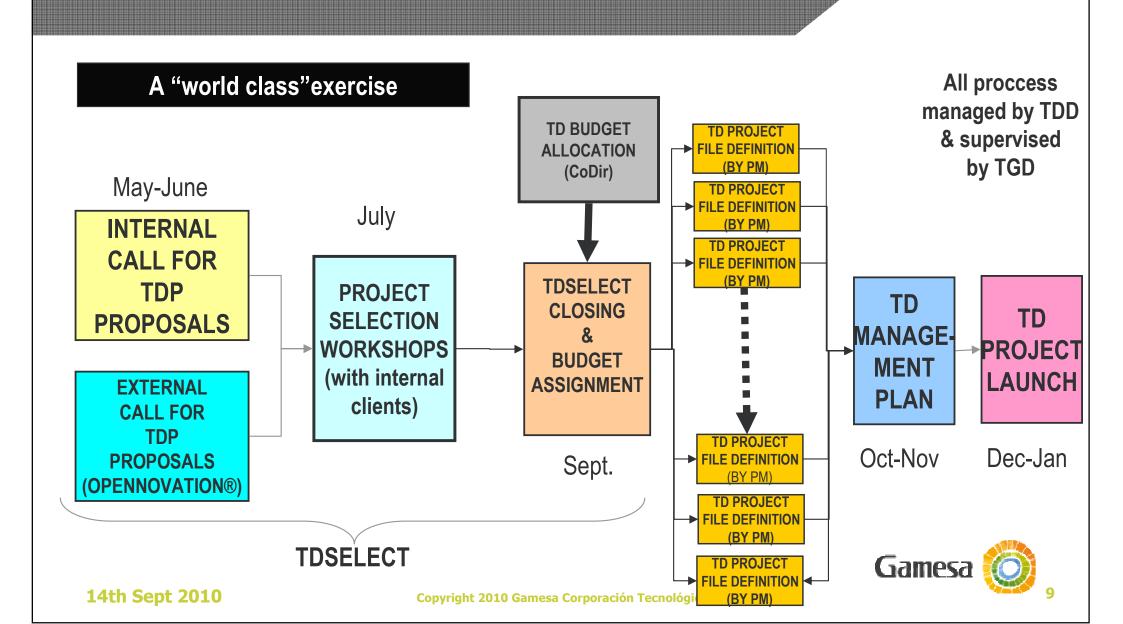
o TIMEFRAME:

- PD IS "TODAY & TOMORROW".
- TD IS "THE DAY AFTER TOMORROW"
- o <u>BREAKTHROUGH</u> TD PROJECT PHILOSOPHY: COULD THIS TECHNOLOGY PROVIDE A COMPETITIVE EDGE TO OUR PRODUCTS? (FIND, BITE, CHEW)
 - NO: THROW IT AWAY (SPIT). IT IS NOT A FAILURE.
 - YES (SWALOW, DIGEST & REGURGITATE): <u>DEVELOP IT UP TO TRL 6</u> AND PASS IT ON TO PD.

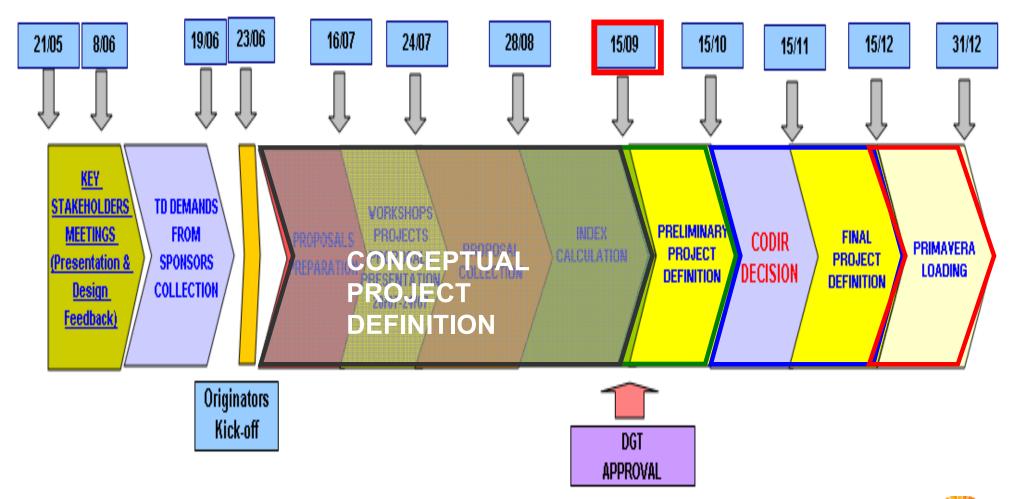




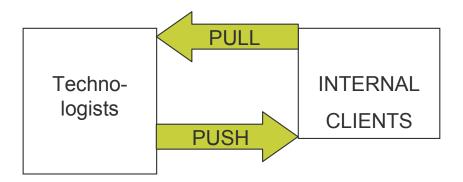
TDSELECT PROCESS



TDSELECT PROCESS 2010



Optimal balance push / pull proposals (I)



1) PULL:

- o TD needs & priorities expressed by internal clients:
 - Product managers & Marketing.
 - Operations (Manufacturing) managers.
 - Service (O&M) managers.
- o Ideas coming up on daily job but no available time, tools and budget to develop.
- o Easier to "be bought", but not necessarily.



Optimal balance push / pull proposals (II)

2) PUSH:

- o There should also be breakthrough TD project proposals from technologists (knowledge).
- o These are the most breakthrough / risky proposals, but where greater competitive advantage might result.
- o More difficult to be "bought" by internal clients, but it is a "must" that an internal client backs the proposal.



RESULTS PURSUED BY ID PROJECTS

o PRODUCT & PROCESS COST REDUCTION:

- Technologies to <u>directly</u> reduce product & process cost.
- Incorporated when product / operations process managers decides so (i.e. product / process change or immediately).

o PRODUCT PERFORMANCE IMPROVEMENT

- Technologies to increase product competitiveness.
- Incorporated when product managers decides so (i.e. product / process change or immediately).

o ENGINEERING PRODUCTIVITY

- Technologies to increase engineering personnel productivity (windfarm siting, loads validation, etc.)
- Incorporated when KPR managers decides so (mostly immediately).

o <u>TECHNOLOGY LEADERSHIP</u>

- Very heterogenous. Aimed at presenting GAMESA as world technology leader.
- Incorporated when product managers decides so (i.e. product / process change or immediately). Very heterogenous.

THE COMPANY SEEKS RESULTS FROM TD INVESTMENT

	G-5X	G-8X	G-10X	WFS
Material saving (K€/WTG)				
Process cost saving (K€/WTG)				
Non-quality cost saving (K€/WTG)				
Transportation cost saving (K€/WTG)				
Installation cost saving (K€WTG)				
Subcontracting cost saving (K€/WTG)				
Repair and maintenance cost saving (K€/WTG)				
Engineering cost saving (total hours/year)				
Annual increase of AEP (%)				
Increasing of annual availability (%)				
% of WTG where the development will be				
applied the next 5 years				



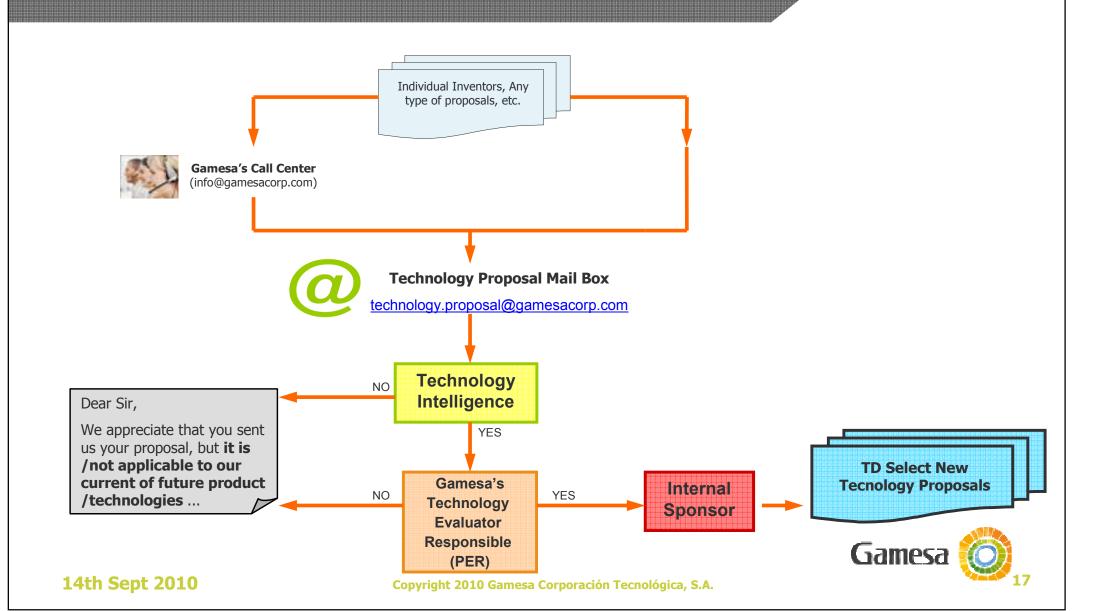


EXTERNAL TECHNOLOGY PROPOSALS

- o "Technology Proposals" mailbox (technology.proposal@gamesacorp.com) has been created to process all **external** technological proposals received by any Gamesa's personnel (i.e. Call Center, Gamesa China, President, anybody,...).
- o <u>NOTE</u>: Gamesa's "non technology" personnel originated proposals (outside of TDSELECT formal process) should also be sent here.
- o These will be evaluated by the "Technology Intelligence" project, that will decide the applicability and interest of these proposals for Gamesa's <u>current TD priorities and product roadmaps.</u>



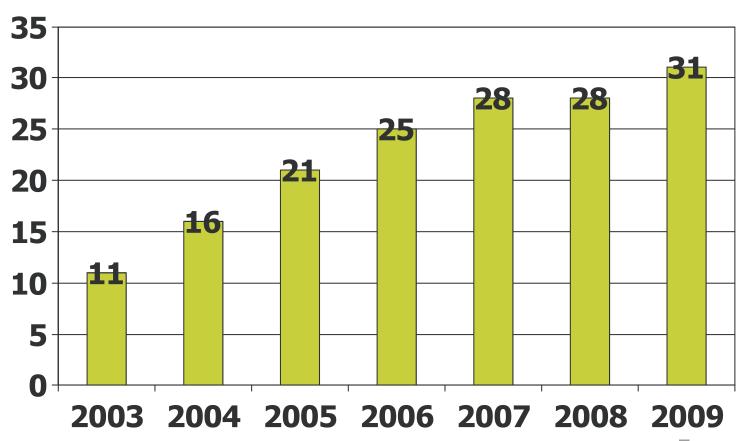
Procedure





Evolution of patentiapplication paryear





2009 Portfolio

- o 419 patents in the portfolio
 - Included application published or not publised and granted in all countries.
- o 151 family patents
 - Each one is a new invention
- o 72 granted family patents
 - Full rights & legal protection



Top patent submitters 2009



Estadísticas de la Propiedad In

Tabla I.1.1.a

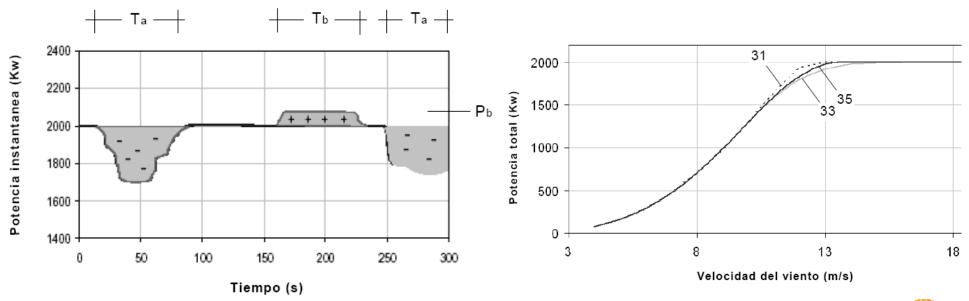
LISTA DE LOS 50 MAYORES SOLICIT

Nº Orden	Residentes	
1	Consejo Superior Investigaciones Científicas (CSIC)	
2	BSH Electrodomésticos España S.A.	
3	Universidad Politécnica de Madrid	
4	Airbus Operations, S.L.	
5	Universitat Politecnica de Catalunya	
6	Vodafone España, S.A.U.	
7	Muñoz Saiz, Manuel	
8	Telefónica, S.A.	
9	Abengoa Solar Solar New Technologies S.A.	
10	Porras Vila, Francisco Javier	
11	Gamesa Innovation & Technology S.L	

Patent example

Corner improvement patent. Inventors: Juan Carlos García Andujar, Jose Mª López Rubio, Angel Martín da Silva y Mario Jimenez Lago

Reduce the energy losses increasing the nominal power along determinate time periods







Thank you for your attention

